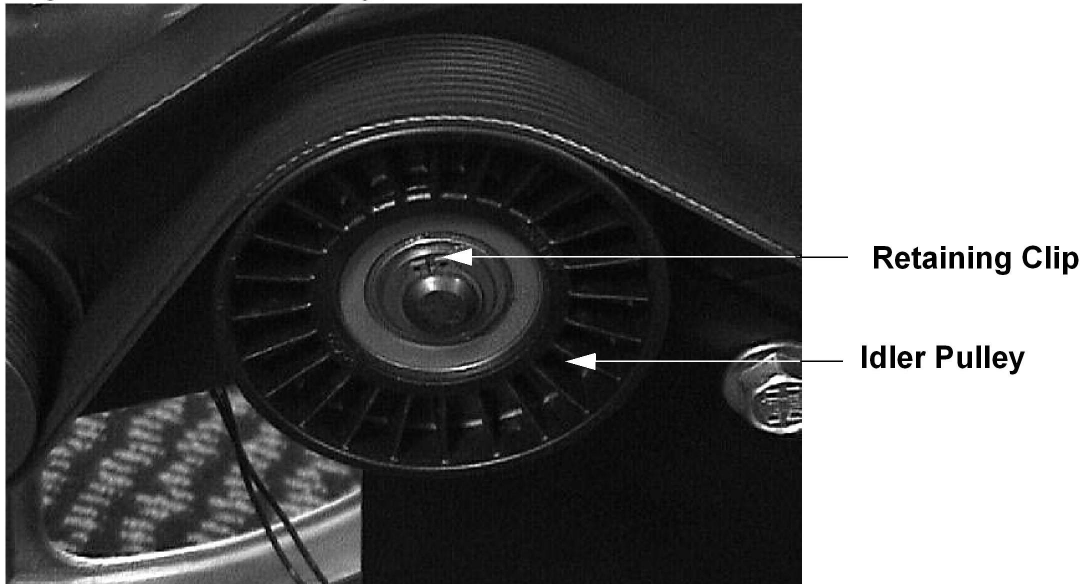


Procedure 7.18 - Replacing the Idler Pulley

1. For C842 and C846 version 2 units, skip to step 8. For C846 version 1 units, continue with step 2.
2. Remove the primary drive belt per Procedure 7.14, steps 1-3.
3. Remove the retaining clip from the idler pulley

Diagram 7.29 - Idler Pulley, C846 version 1



4. Slide the idler pulley off of the idler pulley shaft.
5. Slide the replacement idler pulley onto the idler pulley shaft.
6. Replace the retaining clip.
7. Replace the primary drive belt per procedure 7.14, steps 4-6. This procedure is complete.
8. Remove the right hand cover.
9. Loosen the idler pulley locknut to remove tension from the primary belt. Then remove the idler pulley locknut. Remove the idler pulley from its mounting bolt.
10. Slide the replacement idler pulley onto its mounting bolt and hand start the idler pulley locknut.
11. Tension the primary belt per Procedure 5.1.
12. Replace the right hand cover.